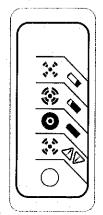
4. Optional Charger Single-LED Display (internal or external)



LED Colour Indication (following "Power-On Self Test")		following "Power-On Self Test")	
Green	Solid:	Charging complete. Charger in Maintenance Mode.	
	Flashing:	Short: <80% Charge.	
		Long: >80% Charge.	
		When battery is not connected: Algorithm Number display.	
Amber	Flashing:	Reduced Power Mode: Low AC Voltage or High internal charger temperature.	
Red	Flashing:	Charger error. Reset charger power and refer to Troubleshooting Instructions below.	

## Maintenance Instructions

- 1. Do not expose charger to oil, dirt, mud or direct heavy water spray when cleaning vehicle.
- 2. If the detachable input power supply cord set is damaged, replace with a cord that is:
  - a.) for North America UL or CSA listed/approved detachable cord, 3 conductor, 16AWG minimum, and rated SJT; terminating in a grounding type IEC 60320 C14 plug rated 250V, 13A minimum; or
  - b.) for all other countries a safety approved detachable cord, 3 conductor, 1.5mm² minimum, rated appropriately for industrial use. The cord set must be terminated on one end with a grounding type input connector appropriate for use in the country of destination and, on the other end, an output grounding type IEC 60320 C14 plug.
- 3. The enclosure of the charger has been tested successfully to EN60529, meeting IP66. The AC supply inlet is rated to IP20, which is suitable for indoor use only. Keep all AC connections clean and dry.

## **Troubleshooting Instructions**

If a fault occurs, count the number of red flashes between pauses and refer to the table below:

Red Flashes	Cause	Solution
*	Battery High Voltage	Check battery size and condition and reset charger (interrupt AC power for 15 seconds).
——————————————————————————————————————	Battery Low Voltage	Check battery size and condition and reset charger (interrupt AC power for 15 seconds).
	Charge Timeout caused by	Check connections.
,   ,   ,   ,   ,	battery pack not reaching required voltage. Charger output was reduced due to high temperatures	Operate charger at a lower ambient temperature.
****	Check Battery: battery could not be trickle charged up to minimum voltage	Check for shorted or damaged cells.
****	Over-Temperature: Charger shut down due to high internal temperature.	Ensure sufficient cooling air flow and reset charger (interrupt AC power for 15 seconds).
*****	Charger Internal Fault	Reset charger (interrupt AC power for 15 seconds). Return to qualified service depot if fault persists.