

**Product Manual for:** QuiQ 912-24xx | 36xx | 48xx | 72xx



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# SAVE THESE IMPORTANT SAFETY INSTRUCTIONS

This manual contains important safety, operating, and installation instructions – read before using charger.

**Battery Safety Information** 

**Warning:** Use charger only on battery systems with an algorithm selected that is appropriate to the specific battery type. Other usage may cause personal injury and damage. Lead acid batteries may generate explosive hydrogen gas during normal operation. Keep sparks, flames, and smoking materials away from batteries. Provide adequate ventilation during charging. Never charge a frozen battery. Study all battery manufacturers' specific precautions such as recommended rates of charge and removing or not removing cell caps while charging.

### **Electrical Safety Information**

**Danger:** Risk of electric shock. Connect charger power cord to an outlet that has been properly installed and grounded in accordance with all local codes and ordinances. A grounded outlet is required to reduce risk of electric shock – do not use ground adapters or modify plug. Do not touch uninsulated portion of output connector or uninsulated battery terminal. Disconnect the AC supply before making or breaking the connections to the battery while charging. Do not open or disassemble charger. Do not operate charger if the AC supply cord is damaged or if the charger has received a sharp blow, been dropped, or otherwise damaged in any way – refer all repair work to qualified personnel. Not for use by children.

## INFORMATIONS IMPORTANTES DE SÉCURITÉ

Conserver ces instructions. Ce manuel contient des instructions importantes concernant la sécurité et le fonctionnement. Information de Sécurité de la Batterie

**Attention:** Utiliser seulement sur les batteries 72V avec un algorithme approprié au type spécifique de batterie – voire le manuel. D'autres types de batteries pourraient éclater et causer des blessures ou dommages. Les batteries peuvent produire des gaz explosives en service normal. Ne jamais fumer près de la batterie et éviter toute étincelle ou flame nue à proximité de ces derniers. Fournisser la bonne ventilation lors du chargement. Ne jamais charger une batterie gelée. Prendre connaissance des mesures de précaution spécifiées par le fabricant de la batterie, p. ex., vérifier s'il faut enlever les bouchons des cellules lors du chargement de la batterie, et les taux de chargement recommandés.

Information de Sécurité Électrique

**Danger:** Risque de chocs électriques. Ne pas toucher les parties non isolées du connecteur de sortie ou les bornes non isolées de la batterie. Toujours connecter le chargeur à une prise de courant mise à la terre. Ne pas ouvrir ni desassembler le chargeur – referer toute reparations aux personnes qualifiés. Pas à l'usage des enfants.

## **Operating Instructions**

- 1. Always use a grounded outlet. When using an extension cord, avoid excessive voltage drops by using a grounded 3-wire 12 AWG cord.
- 2. The charger will automatically turn on and go through a short LED indicator self-test (Models 912-xx0x will flash all LED's in an up-down sequence and Models 912-xx1x will alternatively flash its LED RED-GREEN) for two seconds. If the charger is connected to battery pack, a trickle current will be applied until a minimum voltage is reached. If the charger is used in an off-board application and the charger is waiting to be plugged into a battery pack, the charging algorithm number will be displayed for 11 seconds (see "Check / Change Charging Algorithm") before ultimately displaying an under-voltage fault (fault disappears when plugged into battery pack).
- 3. Once a minimum battery voltage is detected, the charger will enter the bulk charging constant-current stage. Models 912-xx0x will display the current to the battery on the bargraph and Model 912-xx1x will flash its LED GREEN off more than on to indicate <80% charge status. The length of charge time will vary by how large and how depleted the battery pack is, the input voltage (the higher, the better), and ambient temperatures (the lower, the better). If the input AC voltage is low (below 104VAC), then the charging power will be reduced to avoid high input currents (Models 912-xx0x 'AC' LED and Models 912-xx1x single LED both flash YELLOW). If the ambient temperature is too high, then the charging power will also be reduced to maintain a maximum internal temperature (Models 912-xx0x bargraph flashes and Models 912-xx1x single LED flashes YELLOW).</p>
- 4. When the battery is at approximately 80% state of charge, the bulk stage has completed and an >80% charge indication is given (Models 912-xx0x turn on the '80%' LED and Models 912-xx1x will flash its LED GREEN on more than off). In the next phase known as the absorption or constant-voltage phase, the last 20% of charge is then returned to the battery. The charging could be terminated at this point if the vehicle requires immediate usage, however, it is highly recommended to wait until 100% charge indication is given to ensure maximum battery capacity and life.
- 5. A low current "finish-charge" phase is next applied to return and maintain maximum battery capacity (Models 912-xx0x will flash the '100%' LED).
- 6. When Models 912-xx0x '100%' LED or Models 912-xx1x single LED is continuously GREEN, the batteries are completely charged. The charger may now be unplugged from AC power (always pull on plug and not cord to reduce risk of damage to the cord). If left plugged in, the charger will automatically restart a complete charge cycle if the battery pack voltage drops below a minimum voltage or 30 days has elapsed.
- 7. If a fault occurred anytime during charging, a fault indication is given by flashing RED with a code corresponding to the error. There are several possible conditions that generate errors. Some errors are serious and require human intervention to first resolve the problem and then to reset the charger by interrupting AC power for at least 15 seconds. Others may be simply transient and will automatically recover when the fault condition is eliminated. To indicate which error occurred, a fault indication will flash RED a number of times, pause, and then repeat.
  - [1 FLASH] Battery Voltage High: auto-recover
  - [2 FLASH] Battery Voltage Low: auto-recover
  - 3 FLASH] Charge Timeout: the charge did not complete in the allowed time. This may indicate a problem with the battery pack (voltage not attaining the required level), or that the charger output was reduced due to high ambient temperatures.

[4 FLASH] Check Battery: the battery pack could not be trickle charged up to the minimum level required for the charge to be started. This may indicate that one or more cells in the battery pack are shorted or damaged.

[5 FLASH] Over-Temperature: auto-recover. Charger has shutdown due to high internal temperature which typically indicates there is not sufficient airflow for cooling – see Installation Instructions 1). Charger will restart and charge to completion if temperature comes within accepted limits.

[6 FLASH] QuiQ Fault: an internal fault has been detected. If Fault 6 is again displayed after interrupting AC power for at least 15 seconds, the charger must be brought to a qualified service depot.

### Maintenance Instructions

- 1. For flooded lead-acid batteries, regularly check water levels of each battery cell after charging and add distilled water as required to level specified by battery manufacturer. Follow the maintenance and safety instructions recommended by the battery manufacturer.
- 2. Make sure charger connections to battery terminals are tight and clean.
- 3. Do not expose charger to oil, dirt, mud or to direct heavy water spraying when cleaning vehicle.

See flip side for Product Specifications and Installation Instructions for qualified personnel.

## Specifications

#### DC Output – see Operating Instructions

QuiQ Model: 912-	24xx	36xx	48xx	72xx
Voltage-nom (V)	24	36	48	72
Voltage-max (V)	33.6	50.4	67.2	100
Current-max (A)	25	21	18	12
Battery Type	Specific to selected algorithm			
Reverse Polarity	Electronic protection – auto-reset			
Short Circuit	Electronic current limit			

### AC Input

All models	
Voltage-max (Vrms)	85 – 265
Frequency (Hz)	45 - 65
Current-max (Arms)	12A @ 104VAC (reduced 20%<104V)
Current – nominal (Arms)	10A @ 120VAC / 5A @ 230VAC
AC Power Factor	>0.98 at nominal input current

### Operation

Charger Model: 912-	xx0x (10 LED)	xx1x (1 LED)
AC ON	Solid YELLOW	LED Active
AC LOW	Flash YELLOW	Flash YELLOW
Thermal Cutback	Flash Bargraph	Flash YELLOW
<80% Charge Indicator	-	Short Flash GREEN
>80% Charge Indicator	Solid YELLOW	Long Flash GREEN
100% Charge Indicator	Solid GREEN	Solid GREEN
Fault Indicator	Flash RED	Flash RED
DC Ammeter	LED Bargraph	-
Bat Temp Compensation	Automatic	Optional
Maintenance Mode	Auto-restart if V<2.1Vpc or 30 days elapse	

## Installation Instructions

WARNING: The output of chargers with greater than 48V may pose an energy and/or shock hazard under normal use. These units must be installed in the host equipment in such a manner that the output cable and battery connections are only accessible with the use of a tool by qualified personnel.

### 1) Determine Mounting Location:

While its sealed nature allows the charger to be mounted virtually anywhere, the choice of mounting location and orientation is extremely important. For optimum performance and shortest charge times, mount the charger in an area with adequate ventilation. The charger should also be mounted in an area that will be relatively free of oil, dirt, mud, or dust since accumulations within the fins of the charger will reduce their heat-dissipating qualities. Optimal cooling also occurs when the charger is mounted on a horizontal surface with the fins vertical. More airflow from below the charger will help cool the fins, so mounting above open areas or areas with cut-outs for airflow is desirable. Contact Delta-Q for information on other mounting orientations. As the charger may get hot in operation, the charger must be installed such that risk of contact by people is reduced. The charger's AC plug must be located at least 18" above the floor/ ground surface and the status display must be visible to the user.

### 2) Mounting Procedure:

Mount the charger by the mounting plate using appropriate fasteners (i.e. 1/4" or M6 with locking hardware). For UL2202 compliance, a 12AWG green bonding wire with ring terminals must be attached from the bonding stud located on the front of the charger (identified by  $\pm$ ) to the vehicle frame. The vehicle connection must be made using corrosion resistant hardware (e.g., a #10 stainless steel machine screw with at least two threads of engagement and, if required, a paint piercing washer).

### 3) DC Battery Connection Procedure:

- a) The green wire outputs battery voltage when the charger is not plugged into AC to provide an interlock function – see Fig. 1. If used, a user-supplied 1A fast-blow external fuse must be installed inline to prevent damage. Shorting or drawing more than 1A may damage charger and void the warranty.
- b) Securely fasten the black ring terminal from the charger to the negative terminal ("-", "NEG", NEGATIVE") of the battery pack.
- c) Check that the correct charge algorithm is being used refer to section 4). Securely fasten the red ring terminal to the positive terminal ("+", "POS", "POSITIVE") of the battery pack.

#### Mechanical

All models	
Dimensions	28.0 x 24.5 x 11.0 cm (11 x 9.7 x 4.3")
Weight	<5 kg (<11 lbs) w/ standard output cord
Environmental	Enclosure: IP46
Operating	-30 °C to +50 °C (-22 °F to 122 °F), derated
Temperature	above 30 ℃, below 0 ℃
Storage Temperature	-40℃ to +70℃ (-40℉ to 158℉)
AC input connector	IEC320/C14 (require ≥1.8m localized cord)
DC output connector	OEM specific w/ 12AWG wire

### Regulatory

Safety	
EN 60335-1/2-29	Safety of Appliances/ Battery Chargers
UL2202	EV Charging System Equipment
UL1564 2nd Edition	Industrial Battery Charger
CSA-C22.2 No. 107.2	Battery Chargers- Industrial
Emissions	
FCC Part 15/ICES 003	Unintentional Radiators Class A
EN 55011	Radio disturbance characteristics (Class A)
EN 61000-3-2	Limits for harmonic current emissions
EN 61000-3-3	Limits of voltage fluctuations and flicker
Immunity	
EN 61000-4-2	Electrostatic discharge immunity
EN 61000-4-3	Radiated, radio-frequency, EMF immunity
EN 61000-4-4	Electrical fast transient/burst immunity
EN 61000-4-5	Surge immunity
EN 61000-4-6	Conducted Immunity
EN 61000-4-11	Voltage variations immunity

## 1A Charger NC GRN F2 Interlock Internal NO F1 RED B+ Output BLK/WHT B-Figure 1

### 4) Check / Change Charging Algorithm:

The charger comes pre-loaded with algorithms for batteries as detailed in Table 1. If your specific battery model is not listed, please contact Delta-Q. Each time AC power is applied with the battery pack NOT connected, the charger enters an algorithm select/display mode for approximately 11 seconds. During this time, the current Algorithm # is indicated on the '80%' LED (Models 912-xx1x) or on the single LED (Models 912-xx1x). A single digit Algorithm # is indicated by the number of blinks separated by a pause. A two digit Algorithm # is indicated by the number of blinks for the first digit followed by a short pause, then the number of blinks for the second digit followed by a longer pause.

- To check / change the charging algorithm: a) Disconnect the charger positive connector from battery pack. Apply AC power and after the LED test, the Algorithm # will display for 11 seconds.
- b) To change algorithm, touch positive connector during the 11 second display period to the battery pack's positive terminal for 3 seconds and then remove the Algorithm # will advance after 3 seconds. Repeat until desired Algorithm # is displayed. A 30 second timeout is extended for every increment. Incrementing beyond the last Algorithm moves back to the first Algorithm. After desired Algorithm # is displayed,



touch the charger connector to the battery positive until the output relay is heard to click (~10 seconds) – algorithm is now in permanent memory.

c) Remove AC power from the charger and reconnect the charger positive connector to the battery pack. It is highly recommended to check a newly changed algorithm by repeating step 4) above.

Product warranty is two years - please contact dealer of original equipment for warranty service.

Note: This is a Class A product. In a domestic environment this product may cause radio interference, in which case the user may be required to take adequate measures.

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